

SOUTHEAST COMMUNITY COLLEGE
CONSTRUCTION MANUFACTURING AND TECHNOLOGY DIVISION
Electrical/Electromechanical Technology Program
Revision Date: August 23, 2021

I. CATALOG DESCRIPTION

Course Number: ELEC2614
Course Title: Robotics and Integrated Automation
Prerequisite(s): ELEC2534
Co-Prerequisite: None
Catalog Description: This course focuses on robotics, servo systems and the integration of automated equipment.
Credit Hours: 5.5
Class Hours: 45
Lab Hours: 113
Total Contact Hours: 158

II. COURSE OBJECTIVES: *Course will:*

- A.** Explain how to program different robots.
- B.** Illustrate how to connect and setup variable speed motor drives to be controlled by a PLC using hard wire connections.
- C.** Describe how to connect and setup variable speed motor drives to be controlled by another device using industrial communication protocols.
- D.** Illustrate how to connect and setup a Servo system to be controlled by a PLC using hard wire connections.
- E.** Describe how to connect and setup a Servo system to be controlled by another device using industrial communication protocols.
- F.** Examine how to connect and setup a Vision systems so that data can be transferred to another device using industrial communication protocols.

III. STUDENT LEARNING OUTCOMES AND GENERAL EDUCATION LEARNING OUTCOMES:

- A.** Student Learning Outcomes: *Student will be able to:*
 - 1. Program a Kawasaki Robot.
 - 2. Program a Denso Robot.
 - 3. Setup and wire a VFD to a PLC using an analog signal for speed control.
 - 4. Setup and wire a VFD to a PLC using discrete inputs to control the speed.
 - 5. Setup a VFD to be controlled by a PLC using Ethernet/IP.
 - 6. Setup a VFD to be controlled by a Servo using Modbus TCP.
 - 7. Setup a system that uses a PLC to control two servo axis utilizing discrete I/O connections.
 - 8. Setup a system that uses a PLC to control a single servo axis utilizing Ethernet/IP.
 - 9. Setup a system that uses one servo to control a second servo axis utilizing Modbus TCP.
 - 10. Setup a PLC to control and read various pieces of data from a vision system using Ethernet/IP.
 - 11. Setup a vision system to send positional information to a servo system utilizing Modbus TCP.
- B.** General Education Learning Outcomes (GELOs)
 - 1. GELO #5: Analytical, Quantitative, and Scientific Reasoning

Outcome 3: Effectively develop strategies, algorithms, or experiments (or performing experiments) to better describe the systems or to solve the problems.

IV. CONTENT/TOPICAL OUTLINE

- A. Robotics
 - 1. Goal Statement: The students will setup robots to perform various tasks.
 - a. Describe different types of robotic systems.
 - b. Describe different coordinate systems used on robots.
 - c. Describe programming methods of robots.
- B. Variable Frequency Drives
 - 1. Goal Statement: The student will perform installation and integration of AC drives and test for effectiveness.
 - a. Describe the various methods of integrating variable frequency AC drives with other equipment.
 - b. Show differences of operation by using multiple brands of variable frequency AC drives.
- C. Stepper & Servo Motor Controls
 - 1. Goal Statement: The students will perform installation; interface and setup procedures of stepper and servo motor controls used in industrial control systems.
 - a. Describe the characteristics and principals of operation of stepper and servo motor controls used in industrial control systems.
 - b. Servo applications and implementation.
 - c. Describe various interface options with servo systems.
 - d. Multi axis servo systems
- D. Industrial Communication
 - 1. Describe different industrial communication protocols and methods.
 - a. RS232 and RS485
 - b. Ethernet
 - 1. Modbus TCP
 - 2. Ethernet/IP
 - 3. EtherCAT
- E. Vision Systems
 - 1. Describe the operation and application of a vision system.
 - 2. Describe the interface option of various vision systems.
- F. Safety Guards
 - 1. Describe various safety hardware that would be implemented with industrial work cells.
 - a. Physical barriers
 - b. Safety switches
 - c. Light curtains
 - d. Laser perimeter guards

V. INSTRUCTIONAL MATERIALS

- A. Required Text(s): Satori, Glenn J., Rehg, James A., *Industrial Electronics*
- B. Other Resources: Equipment manuals provided for lab experiments
- C. Supplies:
 - 1. Three-ring Notebook
 - 2. Three Ring Index Dividers
 - 3. 3/16 Flat Screwdriver
 - 4. No. 2 Phillips Screwdriver
 - 5. Small Flat Screwdriver

6. Wire Strippers-Low Voltage Strippers (24-16 gauge) stranded
7. DMM

VI. METHODS OF PRESENTATION/INSTRUCTION

- A. Methods of presentation typically include a combination of the following:
 1. Lecture
 2. Lab
 3. Homework

VII. METHODS OF EVALUATION

- A. Methods of evaluation, although determined by the individual instructor, traditionally includes a combination of the following:
 1. Overall course grade shall consist of Theory grade and Lab grade

VIII. SPECIFIC COURSE REQUIREMENTS

- A. A minimum grade of D is required.
- B. Cheating within the Manufacturing Division: Any violation of academic integrity on assignments, quizzes, or tests will result in a grade of 0 on that assignment, quiz, or test. A second violation in any course after the initial infraction will result in a grade of F for that course. Any additional violations while in the program will result in a suspension from the program.
- C. Credit by Examination: Credit for the course CANNOT be earned through Credit by Examination.